



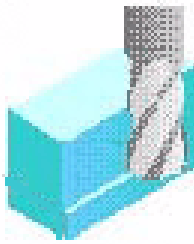
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Technical Support Page

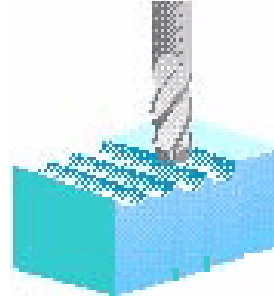
TYPES OF MILLING

Peripheral - side milling



The radial depth of cut should be less than 0.25 of the diameter of the end mill.

End face milling



The radial depth of cut should be no more than 0.9 diameter, width of cut less than 0.1 diameter.

Slot milling



The radial depth of cut equal to the diameter on the end mill.

Plunge milling - "drilling"



Use tool with center cut type.